



Dart Aerospace Ltd.
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ASAR

D5159-041
Job Sheet 180791



Part No: D5159-041

Job Qty: 3 ea

Part Name: Seat Back Brace Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/16/18

Job Tracking No:

Due Date: 7/20/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 14.10.02 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
90	Start up Operation	3 Ea		7/20/18	0.00	0.00	Start Up Small Fab-4		
110	Small Fab	3 pcs		7/20/18	0.48	2.14	Small Fab-8		
120	QC	3 pcs		7/20/18	0.00	0.00	QC5		
130	Packaging	3 pcs		7/20/18	0.00	0.00	Packaging3-2		
140	QC21-SA	3 Ea		7/20/18	0.00	0.00	QC21		

DAS
21
2-28

JUL 25 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5159-1	Rib	3 Ea (1 ea)	90-Start up Operation	5093730
D5160-1	Seat Brace Bracket	3 Ea (1 ea)	90-Start up Operation	5024226
D5160-5	Shim	3 Ea (1 ea)	90-Start up Operation	5088665
MS20426AD3-4	Rivet	6 Ea (2 ea)	90-Start up Operation	F134294
MS20600M4W3	Rivet	6 Ea (2 ea)	90-Start up Operation	137459
MS20601M4W4	Rivet	9 Ea (3 ea)	90-Start up Operation	5095417
MS21059L4	Nutplate	3 Ea (1 ea)	90-Start up Operation	5043786

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5159-1	3	0	0
	D5160-1	3	3	0
	D5160-5	3	11	0
	MS20426AD3-4	6	3,222	0
	MS20600M4W3	6	72	0
	MS20601M4W4	9	22	0
	MS21059L4	3	83	0

Part Specifications

Specifications could not be found.

004663



Container No: S096211



Part: D5159-041

Job No: 180791

Serial No/Batch: S096211

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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CANADA

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Date: 07/25/10